

7150 High Solids Clearcoat is designed to have a wide range of refinish applications. 7150 is a fast drying, high gloss clearcoat that is easy to spray, easy to buff and quick to deliver.

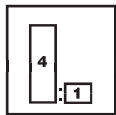


DESCRIPTION

- 7150 - HIGH SOLIDS CLEAR**
- 7151 - HIGH SOLIDS CLEAR ACTIVATOR - FAST**
- 7152 - HIGH SOLIDS CLEAR ACTIVATOR - MEDIUM**
- 7153 - HIGH SOLIDS CLEAR ACTIVATOR - SLOW**

BASECOAT

Apply basecoat per manufacturer's mixing and application instructions. Allow sufficient flash times before applying 7150. Inadequate flash time will affect the performance of the clear.



MIXING RATIO (4:1)

7150 **TO** 7151/7152/7153
4 Parts 1 Part



APPLICATION

Apply 1 medium coat, followed with 1 full coat at 45-50 psi or (8-10 psi when using HVLP at the gun), allowing a 10-15 minute flash between coats.



DRY TIMES AT 77° F

DUST FREE
TACK FREE
TO SAND
TO DELIVER

7151

15-20 MINUTES
30-40 MINUTES
8-12 HOURS
8-12 HOURS

7152

25-30 MINUTES
60-90 MINUTES
10-16 HOURS
10-16 HOURS

7153

40-45 MINUTES
30-40 MINUTES
OVERNIGHT
OVERNIGHT



FORCE DRYING AT 140° F

FLASH TIME @ 77° F 15 MINUTES
BAKE TIME @ 140° F 40 MINUTES

Allow a one to two hour cool-down time before wet sanding or buffing after force drying.



RECOATING

7150 may be recoated after a 16 Hour dry at 77° F, or upon cool down after force drying at 140° F for 40 minutes.





POT LIFE

Pot life with 7151 will be about 1.5 - 2.5 hours at 77° F. When using 7152 or 7153 the pot life will be 3 - 5 hours at 77° F.



FISH EYE

The use of fish eye eliminator is strongly discouraged.

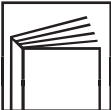
PAINTING FLEXIBLE PARTS

A flexible additive may be needed when painting certain flexible parts. Follow manufacturers recommendations.



EQUIPMENT CLEAN-UP

Clean equipment immediately after use with gun wash or a high quality lacquer thinner.



TECHNICAL DATA

Mixing Ratio: 4:1
 Viscosity (RTS) 18 - 20 seconds #2 Zahn
 Weight Solids (RTS): 35.83%
 Volume Solids (RTS) 36.07% - 38.20%
 Film Build: 1.0 - 1.5 mils per full wet coat
 Coverage: 424 sq. ft. per gallon @ 1 dry mil

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
7150	4.7	567	4.1	491
7151	2.4	284	2.4	284
7152	2.4	283	2.4	283
7153	2.4	286	2.4	286
V.O.C. (RTS):				
7150/7151	4.2	503	3.8	450
7150/7152	4.2	503	3.8	450
7150/7153	4.2	504	3.8	450

Disposal/Safety: See MSDS for this product

Humidity Resistance: Excellent

Salt Spray Resistance: Excellent

NOTE: Products are not recommended for use in temperatures below 60° F. Use below these temperatures will effect dry times and performance. FOR INDUSTRY USE ONLY

Read MSDS Before Use

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions. The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE MSDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.