

ARMOUR LINER URETHANE TRUCK BEDLINER

INSTRUCTIONS AND INFORMATION

GENERAL INFORMATION

- ☛ Ideal application temperature is 75 degrees F with humidity of less than 60%. Armour Liner can be applied in direct sun light at temperatures of 100 degrees f without danger of solvent pop or blistering. Pot life is at least 50 minutes at 90 degrees f.
- ☛ Mix and use product in a well-ventilated area.
- ☛ Use appropriate respiratory protection.
- ☛ Wear Gloves and eye protection.

COVERAGE AND SHELF LIFE

- ☛ Practical coverage: 90 to 100 square feet per 5 quart kit @ 20 mils.
1 kit will cover a full size long bed truck @ 20 mils.
- ☛ Shelf life: 12 months @ 72 degrees f.

SURFACE PREPARATION

- ☛ Clean surface to be coated with wax and grease remover.
- ☛ Remove all loose paint and rust. Use an epoxy primer or etching primer on bare metal. Sand with 180 grit paper and remove all dust particles after sanding.
- ☛ Mask all areas not to be coated.

MIXING AND APPLICATION PROCEDURE

- ☛ Mix four parts of part A with one part of part B. In extremely hot weather you can add up to 5% lacquer thinner for additional fluid delivery.
- ☛ On clear base kits, add up to one pint of single stage urethane to match vehicle. As with most bedliners, white is not recommended because of yellowing of the color.
- ☛ Use a schutz-type gun @ 60-80 psi. Apply to back and sides of bed first. Spray to hide and allow to flash. Then apply texture coat by backing up from surface. Then proceed to bed floor and repeat what was done on sides. For best results, apply complete floor and the texture from standing outside the truck. For more texture, allow longer flash time before applying texture coat. Clean gun with lacquer thinner. Unmask vehicle within 30-45 minutes. Vehicle can be delivered in two to four hours. Full cure in 48 hours.